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(54) **Preparation of fried noodles.**

(57) A process for the preparation of instant fried noodles which comprises mixing wheat flour with water and other conventional noodle ingredients to form a noodle dough, sheeting the dough, cutting the dough into longitudinal strips of noodles, steaming the strips of noodles to gelatinise the starch, cutting and moulding the strips of steamed noodles into cake form, drying the moulded noodle cakes for a period of up to 10 minutes at a temperature of from 85° to 110°C to a moisture content of less than 30% by weight, and then frying the dried noodles in frying oil.

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The present invention relates a process for the preparation of instant fried noodles, more particularly to instant fried noodles having a lower fat content than those prepared by traditional methods.

In the traditional process for preparing instant fried noodles, wheat flour is blended with conventional noodle materials such as a mixture of alkali metal carbonates and phosphates, seasoning and water to form a dough which is kneaded, rolled into sheets and cut into strips having a typical width of 0.6 to 3.0mm. The raw noodles are then steamed to gelatinise the starch, after which they have a moisture content of about 29 to 35% by weight and afterwards fried in oil for from about 1 to 2 minutes at a temperature of from 125° to 160°C. Typically, the fried noodles contain from 17 to 23% by weight of oil and have a moisture content of from 3 to 8% by weight.

Since oil contributes to a significant part of the raw material cost, the object of the present invention is to reduce the oil uptake of the fried noodles while still retaining organoleptic properties comparable to conventional fried noodles. We have found that one method by which this can be achieved is to partially dry the noodles after steaming and before frying. In the process of the present invention, the oil uptake can be reduced by up to 35%, i.e. to an oil content of from about 11 to 15% by weight.

According to the present invention there is provided a process for the preparation of instant fried noodles which comprises mixing wheat flour with water and other conventional noodle ingredients to form a noodle dough, sheeting the dough, cutting the dough into longitudinal strips of noodles, steaming the strips of noodles to gelatinise the starch, cutting and moulding the strips of steamed noodles into cake form, drying the moulded noodle cakes for a period of up to 10 minutes at a temperature of from 85° to 110°C to a moisture content of less than 30% by weight, and then frying the dried noodles in frying oil.

The dough is conventionally mixed for from about 5 to 30 minutes and then kneaded and rolled into a sheet. The sheet is cut into strips of conventional width, e.g. about 0.6 to 3.0mm. Steaming is carried out conventionally to substantially gelatinise the starch in the noodles. The steamed noodles are then cut into suitable lengths and moulded into conventional noodle cakes of the required shape before drying. The dimensions of the noodle cakes are chosen to give a cake which may weigh from about 25 to 100g but more usually from about 65 to 85g, e.g. 70-80g.

The moulded noodle cakes are conveniently air dried for a period of from 1 to 10 minutes, advantageously for a period of from 2 to 7.5 minutes and preferably at a temperature of from 90° to 105°C.

The moisture content of the noodle cakes is preferably reduced by the drying step to less than 25% by weight. The noodle cakes should not be overdried as oil penetration in the subsequent frying step would be too severely retarded resulting in a loss of organoleptic quality compared to conventional fried noodles.

Since the air drying step takes a minimum of one minute, if it is desired to use existing noodle lines, some modifications may have to be made to incorporate the drier between the steamer and the fryer. Conveniently, the steamed, folded noodle cakes are transported through the drier in buckets along a gondola type conveyor. The drying time may be reduced to below 1 minute by using microwave means which may more easily be incorporated in existing noodle lines.

The drying and subsequent reduction in the moisture content of the noodle cakes makes possible one or more of the following advantages:

- a) reduction in oil uptake in the noodle cake,
- b) reduction of the frying time, e.g. to from 70-40 seconds,
- c) reduction of the frying temperature, e.g. to from 135°-125°C,
- d) reduction of the size of the fryer,
- e) reduction in the amount of oil required, and
- f) the oil stays fresher.

Advantageously, the fat uptake can be further reduced by the following features:

- 1) use of flour with a high protein content, e.g. from 12-17%,
- 2) use of a bigger dimension, e.g. from 1.1mm to 3.0mm, which has less surface area per volume,
- 3) addition of wheat gluten, e.g. from 2% to 4% by weight, and
- 5) addition of maltodextrin, e.g. from 3% to 5% by weight.

After frying, the noodles are conveniently cooled and packaged by conventional methods.

The following example further illustrates the present invention. Parts and percentages are given by weight.

Example.

75 parts of dry wheat flour, 1.5 parts of salt and 23.5 parts of Kan-sui (an aqueous solution containing 1.0% by weight of potassium and sodium carbonates and phosphates) is placed in a horizontal dough mixer and mixed for 20 minutes. After mixing, the dough is reduced to a thickness of 1-2mm by passing through a series of rollers. The sheet then passes through a cutter where it is cut into strips of 1.5mm width. The strips are steamed conventionally and then cut and moulded into noodle cakes the dimensions of which are 110mm x

110mm x 25mm (weight about 75g). The moulded noodle cakes are transferred to buckets and transported on a gondola type conveyor through an air drier and dried at 100 °C for 4 minutes to a moisture content of 20%. The dried noodles are conveyed to a fryer and fried at 125 °C for 40 seconds. The oil content of the fried noodles was found to be 14% - instead of a typical value of 20%.

After frying, the noodles are transported to a cooling conveyor where they are cooled to ambient temperature and then to a packing machine where they are packed into cartons.

The instant fried noodles have an excellent storage stability and can be reconstituted for consumption by cooking or soaking in boiling water for 2-3 minutes.

### Claims

1. A process for the preparation of instant fried noodles which comprises mixing wheat flour with water and other conventional noodle ingredients to form a noodle dough, sheeting the dough, cutting the dough into longitudinal strips of noodles, steaming the strips of noodles to gelatinise the starch, cutting and moulding the strips of steamed noodles into cake form, drying the moulded noodle cakes for a period of up to 10 minutes at a temperature of from 85 ° to 110 °C to a moisture content of less than 30% by weight, and then frying the dried noodles in frying oil.
2. A process according to claim 1 wherein the moulded noodle cakes are air-dried for a period of from 1 to 10 minutes and at a temperature of 90 ° to 105 °C.
3. A process according to claim 1 wherein the moisture content of the noodle cakes is reduced by the drying step to less than 25% by weight.
4. A process according to claim 1 wherein the moisture content of the noodle cakes is not reduced to below 15% by weight.
5. A process according to claim 1 wherein the steamed, moulded noodle cakes are dried by transporting through a drier in buckets along a gondola type conveyor.
6. A process according to claim 1 wherein the frying time is from 40-70 seconds and the frying temperature is from 125 °-135 °C.
7. A process according to claim 1 wherein the protein content of the wheat flour is from 12 to 17%.
8. A process according to claim 1 wherein wheat gluten or maltodextrin is added to the ingredients for mixing into the noodle dough.



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## EUROPEAN SEARCH REPORT

Application Number  
EP 94 10 1840

### DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	PATENT ABSTRACTS OF JAPAN vol. 8, no. 7 (C-204)12 January 1984 & JP-A-58 175 462 (NITSUSHIN SHIYOKUHIN) * abstract *	1-8	A23L1/16
X	--- DATABASE WPI Section Ch, Week 8711, 1987 Derwent Publications Ltd., London, GB; Class D11, AN 87-077431 & JP-A-54 005 052 (O.HANDA) * abstract *	1-8	
A	--- US-A-5 128 166 (M.R. BABINES) * column 2, line 1 - line 2 * * column 3, line 65 - line 67 *	6,7	
A	--- C.MERCIER: 'Pasta and Extrusion Cooked Foods' 1986, ELSEVIER, LONDON, GB Pages 33-41 * table 3 *	7,8	
A	--- FR-A-1 346 897 (K.MURAOKA) * example *	8	TECHNICAL FIELDS SEARCHED (Int.Cl.6) A23L
A	--- US-A-4 269 113 (M.ISHIDA) * figure 1 * * column 4, line 4 - line 6 *	5,6	
A	--- US-A-3 830 946 (A.RUHDORFER) * column 1, line 1 - line 58 * * column 2, line 11 - line 45 *	1,6	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 14 June 1994	Examiner Vuillamy, V
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document			

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